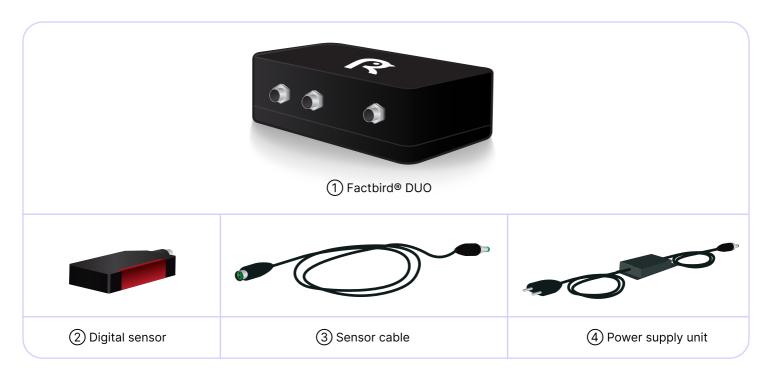
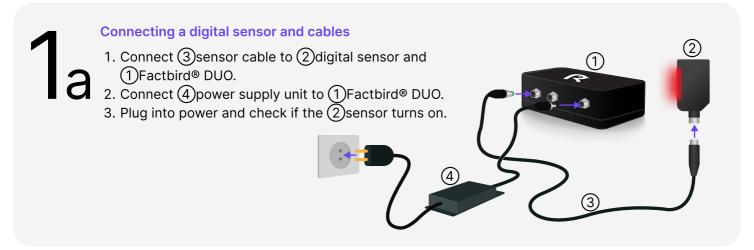
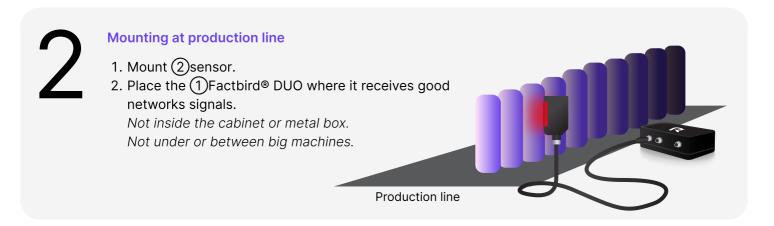
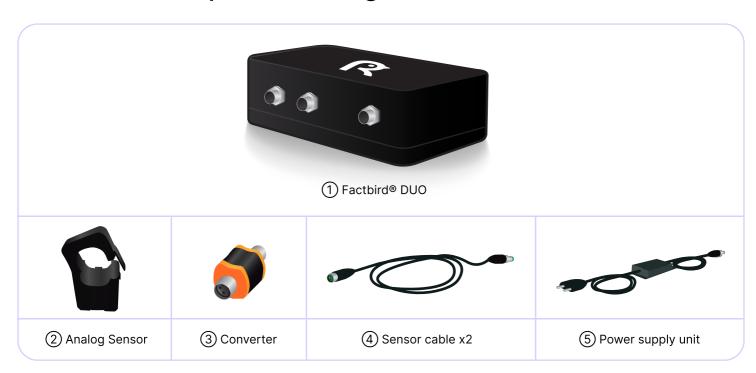
Hardware Setup with digital sensor

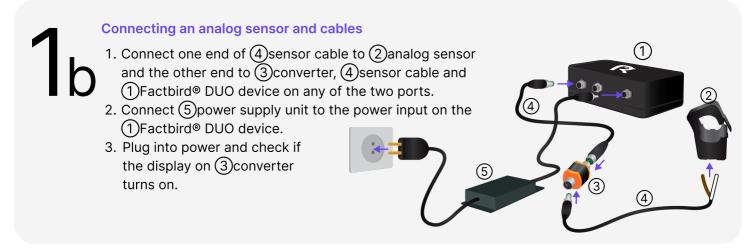






Hardware setup with analog sensor





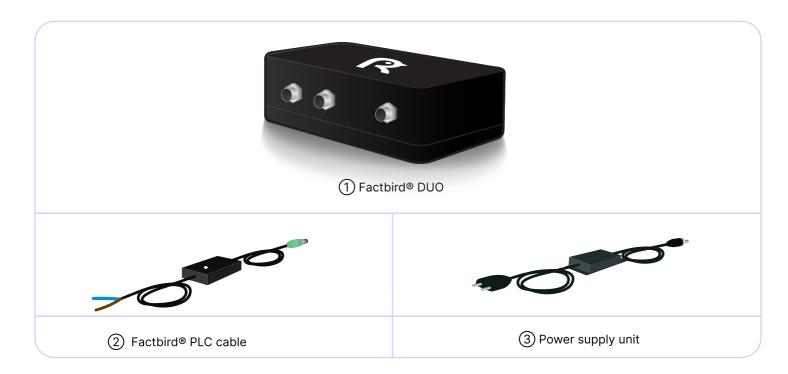
2

Mounting at production line

- 1. Mount ②sensor.
- 2. Place the 1)Factbird® DUO where it receives good networks signals.

Not inside the cabinet or metal box. Not under or between big machines.

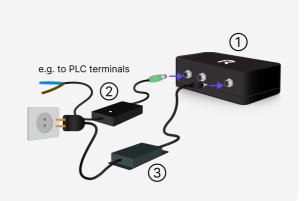
Hardware setup with PLC cable



 1_{c}

Connecting wires and cables

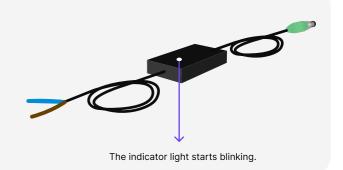
- 1. Find a 24V output signal that is high for every part produced and install the ② Factbird® PLC cable in parallel. e.g. PLC termina of existing sensors for counting parts produced.
- 2. Connect ②Factbird® PLC cable to ①Factbird®.
- 3. Connect ③power supply unit to ①Factbird® and plug into power.



2

Check the connection

- Place the ①Factbird® DUO where it receives good networks signals.
 Not inside the cabinet or metal box.
 Not under or between big machines.
- 2. The indicator light on ②Factbird® PLC cable starts blinking once it receives signal.



Software setup

3

- 1. You'll receive a welcome email from Factbird.
- 2. Open the email and create your password according to the instruction in the email.
- 3. Log into the Factbird application and view your production data at: cloud.factbird.com





For more details, see the guide at factbird.com/resources/getting-started

How to make a short cut

For smartphone and tablet user, set Factbird icon on your home screen for quicker access.



- Log in to cloud.factbird.com, tap the Share icon tin the menu bar at the bottom.
- 2. Tap *Add to Home Screen* in the menu, and tap *Add* again.



- Log in to cloud.factbird.com, tap the three vertical dots: in the upper right corner.
- 2. Tap *Add to Home Screen* in the menu, and tap *Add* again.







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